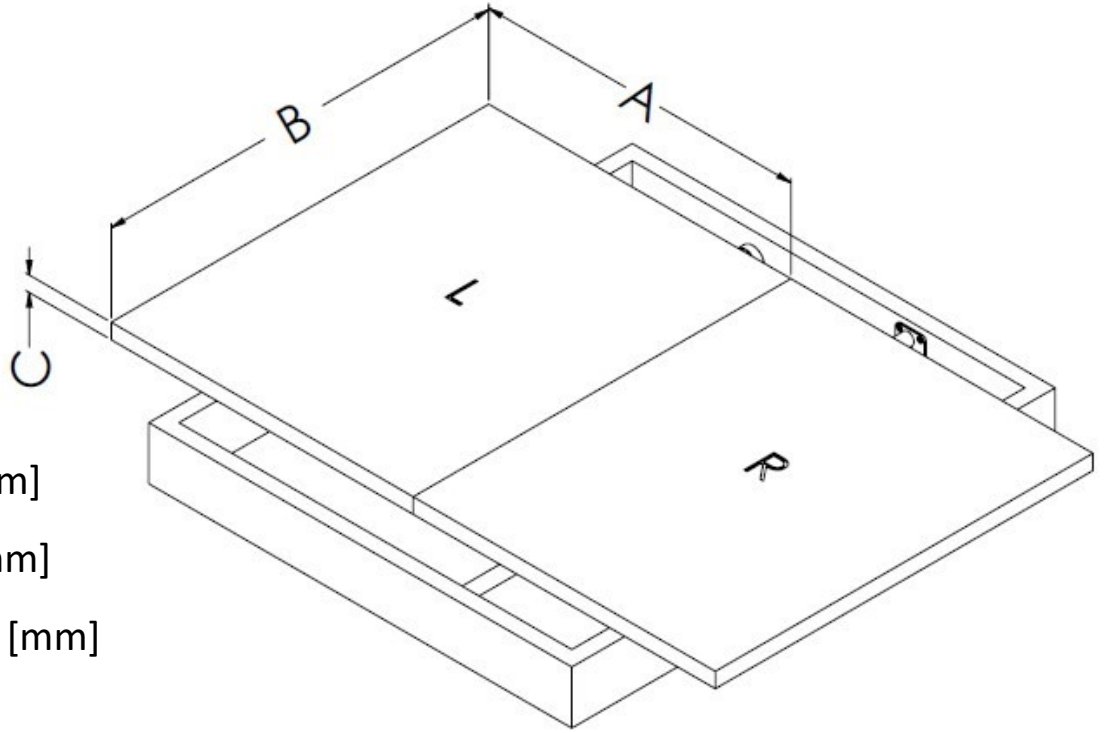


Position of FM and Rocker

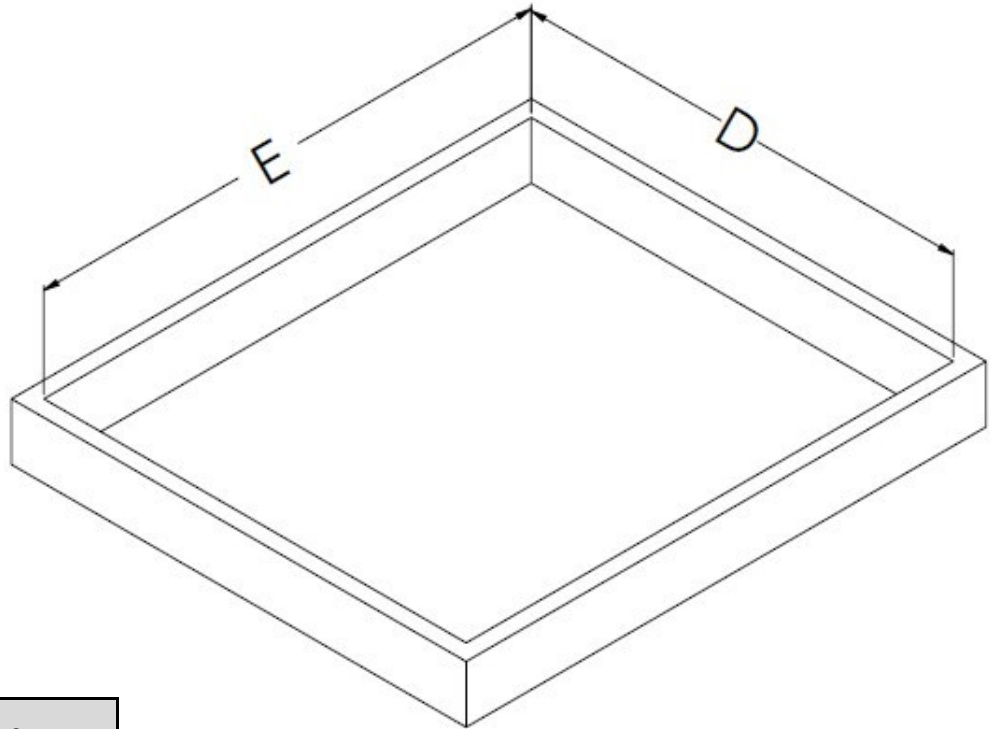


A = Insert's Width [mm]

B = Insert's Length [mm]

C = Insert's Thickness [mm]

Dimensions of internal frame.



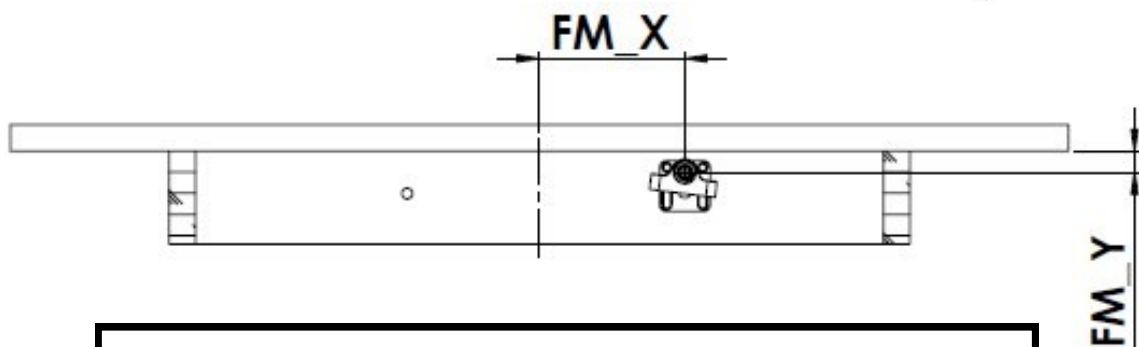
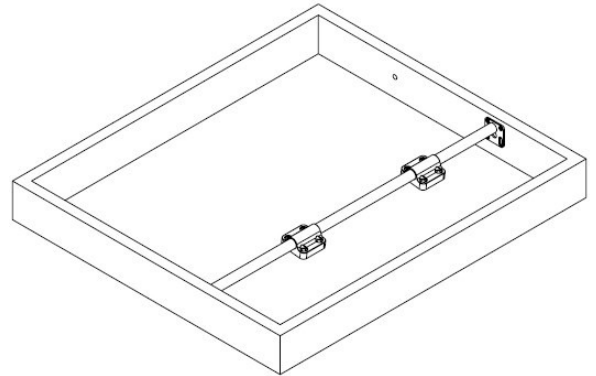
$$D = A + 4C + 40 \text{ [mm]}$$

Rotating on	
1 rocker	2 rockers
E = B + 50 [mm]	100 [mm]

Fitting FM

FM_X— Distance between table vertical axis and axis of FM rod

FM_Y—Distance between bottom of main top plate and the axis of FM rod



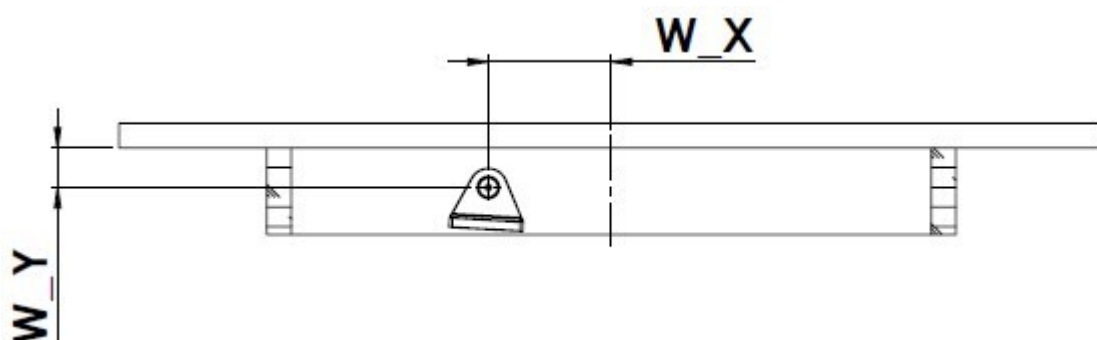
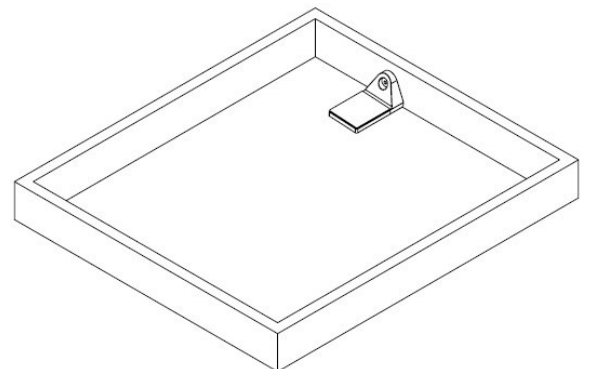
$$\mathbf{FM_X = D/4 - 20 \text{ [mm]}}$$

$$\mathbf{FM_Y = 16 \text{ [mm]}}$$

Fitting Rocker

W_X— Distance between table vertical axis and axis of bolt M8

W_Y—Distance between bottom of main top plate and the axis of bolt M8



$$\mathbf{W_Y = 2C - 8 \text{ [mm]}}$$

$$\mathbf{W_X = (A - C) / 4 \text{ [mm]}}$$